

COLD CHAMBER DIECASTING MACHINES

(THIS IS A PARTIAL LIST: IF YOU DON'T FIND A SUITABLE MACHINE, PLEASE SUBMIT US YOUR SPECIFIC REQUIREMENTS)

CODE	FORCE [TONN]	MAKE	MODEL	TIE-BARS SPACE [MM]	ACCESSORIES	NEW IN / OVERHAULED IN	QUALITY LEVEL	ELECTRICAL CABINET	ADDITIONAL INFO
5301ZP	187	IDRA	OL 180S	460 x 460	L - S - E - F	1975/1996	★★	PLC Siemens S5	stopped during production (aluminium and brass)
6017ZP	200	IMI	PFOL 200	430 x 430	L - S - F	1988	★★	PLC	stopped during production (aluminium and brass)
4011AM	250	IDRA	OL 220 CLAM	500 x 500	-	1985	★★	Electronic with cards	stopped during production - special price
3302DM	250	WEINGARTEN	GDK 200	490 x 490	L	1996	★★★★	PLC Siemens S5	fully checked - 100% ready for production
5505MC	250	STP	DGK 200	490 x 490	L	2002	★★★★	PLC Siemens S7 + video	under power - very nice - electric motors for II nd and III rd phase
5105MN	250	STP	DGK 200	490 x 490	L	1989	★★	PLC Siemens S5	under power
5101AG	250	COLOSIO	PFO 250	500 x 500	L - S - E	1981	★★	electromechanic	stopped during production
6105MN	275	ITALPRESSE	A 250	545 x 545	L - R+Rs	1979 / 1990	★★	PLC Siemens S5	under power - robot ABB
1101AM	300	ITALPRESSE	M 300	540 x 540	L	1977/1999	★★★★	PLC Siemens S5	ready for production
0100ZP	330	TRIULZI	CAST 330	560 x 580	L - S - F	1978	★★	electromechanic	stopped during production (aluminium and brass)
5011VG	350	IDRA	OL 320 PRP	570 x 570	L - S - F	1989	★	PLC Siemens S5	stopped in May 2011 - under Judge property
5300VG	350	IDRA	OL 320 PRP	570 x 570	L - S - F - T - R	1994/2002	★★★★	PLC Siemens S5	stopped in May 2011 - under Judge property
7400AG	380	IDRA	OL 380S	555 x 555	L - C - E - F	2003	★★★	PLC Siemens S7 + video	few working hours - electric motors for II nd phase - stopped February 2012
0606MC	397	STP	DGK 320	565 x 565	-	1999	★★★	PLC Siemens S5 + video	manual valves + electric motors for II nd and III rd phase.
1501AM	400	TRIULZI	CAST-380	550 x 600	-	1980/2009	★★★★	Electronic with cards	fully tested - 100% ready for production
5201VG	400	IDRA	OL 400/ST	595 x 595	L - S - R	1991/2000	★★	PLC Siemens S5	stopped in May 2011 - under Judge property
5200DM	400	BUHLER	H 400D				★★		
7202AG	500	IDRA	OL 500S	615 x 615	L - S - E	1976	★	electromechanic	
2602AG	500	IDRA	OL 500S	615 x 615	L - S - R - F	1995	★★	PLC Siemens S5	clamping unit rebuilt in 2004
0200AM	550	ITALPRESSE	M 550	640 x 640	L - S	1980	★★★	electromechanic	stopped under production - cheap price
0011AG	560	COLOSIO	PFO 500	715 x 715	L - S - R	2000	★★★★	PLC Siemens S7	24.000 working hours - fully proportional
0500VG	600	IDRA	OL 560	710 x 710	L - S - F - R	1995	★★★	PLC Siemens S5	stopped in May 2011 - under Judge property
0300DM	660	BUHLER	H 660				★★		
7800AG	700	IDRA	OL 700S	740 x 740	L - S - R - F	2001	★★★	PLC Siemens S7 + video	electric motors for II nd phase - stopped February 2012
0701SL	800	MGP-TEBOWA	TST-800	900 x 900	-	1995	★★★	PLC Siemens S5	quite good general conditions - stopped in 2002
5801FN	950	IMI	PFOL 950	900 x 900	S- dF - R	1991	★★	PLC Siemens	Machine under power
0528GL	950	IDRA	OL 950 S	900 x 900	L - Mc	1974	★	original	stopped- still installed
0902FN	1000	TRIULZI	CAST 1000	915 x 945	S- dF - R	1974/1995	★★	PLC Siemens	stopped but still installed
5500BS	1000	TRIULZI	CAST 1000	915 x 945	L - S - F - R	1973/1994	★★	PLC Siemens S5	stopped but still installed
5012FN	1000	MGP-TEBOWA	TST-1000	1020 x 1020	S- dF - R	1995	★★	PLC Siemens S5	stopped but still installed
0700dm	1100 (3)	ITALPRESSE	M 1000	945 x 945	-	1993	★	original	stopped from 2003
0739AG	1100	ITALPRESSE	1100 SC	945 x 945	S - dF - R	2003	★★★★	PLC Siemens S7 + video	under power - very good conditions
5210VT	1100	WOTAN	1100	1000 x 1050	L - F	1998	★★★★	PLC Siemens S5	under power - very good conditions - used for few shots after renewing
5501BS	1200 (3)	TRIULZI	CAST 1200	945 x 915	L - S - F - R	1973/1995	★	PLC Siemens S5	stopped but still installed
0310FN	1300	MGP-TEBOWA	TST-1250	1120 x 1120	S- dF - R	1993	★★	PLC Siemens S5	stopped but still installed
x677LG	1500	IDRA	OL 1350	1100 x 1100	-		★★		
5400WW	1500	BUHLER	H 1500 D				★		frame for overhauling
0311FN	1600	MGP-TEBOWA	TST-1600	1320 x 1320	-	1993	★	PLC Siemens S5	stopped but still installed
0600WW	2000	TRIULZI	CAST 2000	1120 x 1120	-		★		frame for overhauling
0148ZG	2300	IDRA	OL 2000 PRP	1275 x 1275	L - S - R - Mc - F	2000	★★★	PLC Siemens S7 + video	machine used for very few shots - stopped in 2008
0747LG	2500	WEINGARTEN	GDK 2500	1400 x 1400	S - dF	1988	★★	electronic with el. cards	used for few shots / mechanic good - electric bad
0201DM	2700	ITALPRESSE	IP 2500SC	1430 x 1430	-	1999	★★★★	PLC Siemens S5 + video	good conditions - stopped from 2008
0800DM	480	WEINGARTEN	GDK 400	630 x 630	L		INSPECTED	PLC Siemens S5	3 months warranty
0400AM	550	ITALPRESSE	IP 500	690 x 690	L - S - E	1991/1994	INSPECTED	PLC Siemens S5	3 months warranty
0514LG	750	ITALPRESSE	A-700	775 x 775		1976/2010	INSPECTED	PLC Siemens S7	3 months warranty
0716LP	950	IDRA	OL-800/950	900 x 900		1976/2001	INSPECTED	PLC Siemens S7	3 months warranty
5210DM	280	IDRA	280 S	560 x 560		2011	OVERHAULED	PLC Siemens S7- new + video	12 months warranty
0810LP	400	IDRA	400 ST	595 x 595		to be done 2012	OVERHAULED	PLC Siemens S7- new + video	12 months warranty
0611GC	550	ITALPRESSE	550 M	640 x 640		2012	OVERHAULED	-	6 months warranty
3020LP	600	IDRA	600 ST	700 x 700		to be done 2012	OVERHAULED	PLC Siemens S7- new + video	12 months warranty

L = ladler	S = die-sprayer	E = extractor	R = robot	Rs = robot sprayer
F = furnace	dF = dosing furnace	T = trimming press	C = thermoregulation unit	Mc = movable column

★ MACHINE THAT FOR SURE NEEDS REPAIRING
★★ BASIC WORKING CONDITIONS, with possible necessity of checking/maintenance
★★★ QUITE GOOD WORKING CONDITIONS
★★★★ VERY GOOD WORKING CONDITIONS

HOT-CHAMBER DIECASTING MACHINES:

FRECH	DAW 20A	inclined	250 x 250	year 1992	el. furnace
FRECH	DAW 20 S	inclined	250 x 250	year 1998	el. furnace
ITALPRESSE	IP Z 30	inclined	292 x 292	year 1989	el. furnace
ITALPRESSE	IP Z 30	inclined	292 x 292	year 1990	el. furnace
ITALPRESSE	IP Z 30	inclined	292 x 292	year 1991	el. furnace
IDRA	OL Z 40	inclined	300 x 300	year 1993	gas furnace
IDRA	OL Z 40	inclined	300 x 300	year 1989	gas furnace
FRECH	DAW 50	inclined	350 x 350	year 1992	el. furnace
AGRATI	CZ 70	inclined	335 x 335	year 1994	el. furnace
ITALPRESSE	MZ 80	inclined	360 x 360	year 1985	el. furnace
AGRATI	CZ 175	inclined	460 x 460	year 1995	el. furnace
ITALPRESSE	IP Z 200	inclined	480 x 480	year 1994	gas furnace + sprayer
ITALPRESSE	MZ 200	horizontal	480 x 480	year 1977	gas furnace + sprayer / el. cabinet rebuilt
FRECH	DAW 200 S	inclined	500 x 500	year 1997	el. furnace + sprayer
FRECH	DAW 200 S	inclined	500 x 500	year 1999	el. furnace + sprayer
IDRA	OL Z 225 S	horizontal	525 x 525	year 1974	gas furnace + sprayer / el. cabinet rebuilt
IDRA	OL Z 250	horizontal	525 x 525	year 1995	gas furnace + sprayer / el. cabinet rebuilt
IDRA	OL Z 300S	inclined	560 x 560	overh. 2001	gas furnace
IDRA (4)	OL Z 320	inclined	570 x 570	2001	complete casting island – very good conditions
AGRATI	CZ 350	inclined	600 x 600	1999	complete casting island – very good conditions

HOT-CHAMBER for MAGNESIUM:

AGRATI	350MG	inclined	600 x 600	year 2008	complete casting island – excellent conditions
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FURNACES:

STRIKO WESTOFEN type MH II-N 2000/2000	melting	2000 Kg / h
FERGAL type A 245	melting	2000 kg / h
(6) WESTOFEN type W90S	dosing	600 kg
CRUCIBLES (various)	melting/holding	150 – 350 kg

LADLERS:

ITALPRESSE	CAM 2
ITALPRESSE	CAM 3
GALANTI	DTM 2
GALANTI	DTM 3
STP	LV/L 3

SPRAYERS:

ACHESON	2 AXES
STP	LX/L

THERMOREGULATION UNITS:

TOOL-TEMP	TT 380/2	(5 units)
TOOL-TEMP	TT 380/1	(1 unit)
TOOL-TEMP	TT 280/2	(1 unit)

TECHNICAL SERVICE:

- > REPAIRING OF BROKEN COLUMNS UP TO Ø 340
- > WELDING OF CRACKED REACTION (CYLINDER) PLATE
- > OVERHAULING OF CLAMPING UNIT
- > REBUILDING OF INJECTION AGGREGATE

VACUUM VALVE/SYSTEMS:

NEW INNOVATIVE AND ECONOMIC SYSTEMS FROM FIRST CLASS ITALIAN PRODUCER

SPARE PARTS:

- > NEW COLUMNS – CLAMPING / INJECTION PISTONS
- > NEW PLUNGERS – PINS/BUSHES – SHOT-SLEEVES
- > NEW HYDRAULIC COMPONENTS
- > ELECTRIC COMPONENTS
- > GOOSENECKS – TIPS – NOZZLES – RINGS